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RBW6500X01611W142B-3T
Job Sheet 190245



Part No: RBW6500X01611W142B-3T

Job Qty: 1 pcs

Part Name: Shaft Support Bearing Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No:

Due Date: 3/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500X01611W142B-3T Rev.2 IPP Rev. A 19.02.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/18/19		0.00	0.10	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/18/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/18/19		0.00	0.00	Packaging 3 - 1 - B4B		MAR 28 2019 DAS 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S166737



Part: RBW6500X01611W142B-3T

Job No: 190245

Serial No/Batch: S166737

Revision: 2

Inspector:

Exp Date:

Instructions:

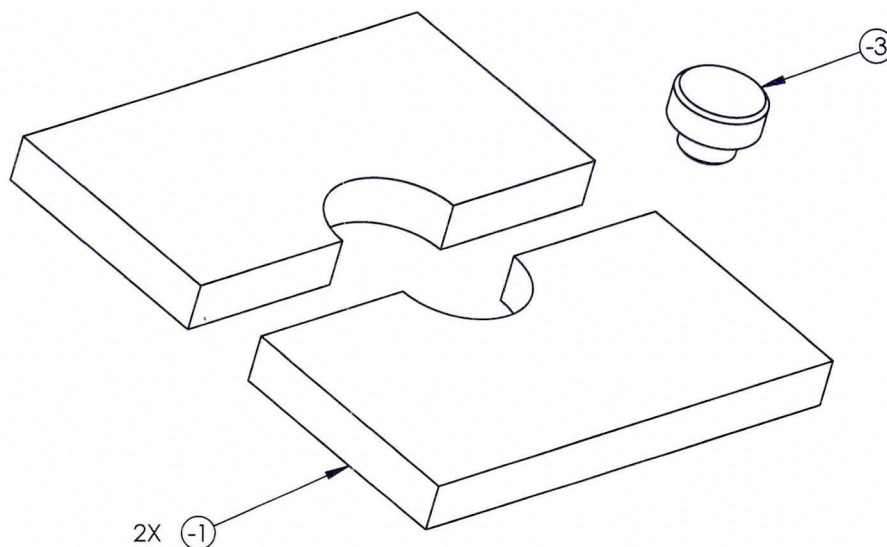
Date: 03/27/19

					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
130	QC 21 - FG	1 pcs	3/18/19	0.00 0.00	QC 21 - FG - 21	DAS		
					QC 21 - FG - 70	21		
					QC 21 - SA - 53	9-56		
	Part Op 100 - Pick bag and tag. Descriptions:					MAR 29 2019		
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
RBW6500X01611W142B-3T-1	Plate	2 pcs (2 ea)	100-Small Fab - 1	3/53687				
RBW6500X01611W142B-3T-3	Knob	1 pcs (1 ea)	100-Small Fab - 1	5160757				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Small Fab - 1	RBW6500X01611W142B-3T-1	2	0	0				
	RBW6500X01611W142B-3T-3	1	0	0				
Part Specifications								
Specifications could not be found.								

Plex 2/6/19 9:53 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		DELETED -1 ENGRAVE "DTE 1" AND "KPE 1". DELETED -3 "DET 2 (KPE 1)" FROM ENGRAVE NOTE.	12/21/2012	RJC	SE
2	16-0071	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR, CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6500X01611W142B-3T" IS ENGRAVE T/N, S/N, "MADE IN USA". CH'D DIM WAS 2.955 IS 2.955 ±.03. -3 CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR, CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6500X01611W142B-3T" IS ENGRAVE P/N "RBW6500X01611W142B-3T-3".	7/12/2016	RJC	SM



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 190245 MJS
190206

- NOTE:
1. PART OF KIT RBW6505G00431-3T.
2. REF. AGUSTA P/N 3T6500X01611W142B.

DART AEROSPACE	
TITLE SHAFT SUPPORT BEARING REMOVAL	
DWG NO. RBW6500X01611W142B-3T	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .016R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AW139
SCALE 1:2	DATE 10/14/2012 SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	PLATE	A36/1018/1020 HR		2
			-3	1	KNOB	A36/1018/1020 HR		3

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					